

TORQUE SPECIFICATIONS

Part tightened	N*m	kgf*cm	ft.*lbf
Transmission filler plug x Manual transmission	37	377	27
Manual transmission case cover x Manual transmission	12	117	8.5
Manual transmission x Engine for bolt A	72	730	53
Manual transmission x Engine for bolt B	37	380	28
Manual transmission x Engine mounting insulator rear No. 1	65	663	48
Frame crossmember sub-assembly No. 3 x Body	72	734	53
Frame crossmember sub-assembly No. 3 x Manual transmission	19	189	14
Manifold stay x Manual transmission	40	408	30
No. 2 manifold stay x Manual transmission	40	408	30
Battery x Negative battery terminal cable	3.9	40	35 in.*lbf
Gear shift fork No. 2 x Gear shift fork shaft No. 2	20	199	14
Gear shift fork No. 3 x Gear shift fork shaft No. 3	20	199	14
Transmission front case x Plug	39	400	29
Transmission front case x Interlock bracket	21	214	15
Transmission front case x Back-up light switch	44	449	33
Shift & select lever x Shift & select lever shaft	33	340	25
Transmission middle case x Drain plug	37	377	27
Transmission front case x Transmission middle case	40	408	30
Reverse idler gear shaft bolt x Reverse idler gear shaft	28	286	21
Transmission oil separator x Transmission middle case	8.5	87	75 in.*lbf
Bearing lock plate x Transmission rear case	11	115	8.3
Transmission rear case x Filler plug	37	377	27
Transmission rear case x Transmission middle case	40	408	30
Transmission rear case x Shift detent ball plug	25	250	18
Transmission rear case x Transmission case cover	18	184	13
Shift lever housing x Shift & select lever shaft	33	340	25
Floor shift control shift lever retainer sub-assembly x Transmission rear case	20	204	15
Front suspension member bracket LH x Body	33	336	24
Front suspension member bracket RH x Body	33	336	24
Accumulator to flexible hose tube x Flexible hose	15	153	11
Hose tube bracket x Manual transmission	19	194	14
Propeller shaft heat insulator x No. 3 frame crossmember sub-assembly	16	160	12

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